

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	D3235-1 Job Sheet 195173 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: D3235-1 Job Qty: 4 pcs		
Part Name: Mounting Lug 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 5/15/19	Job Tracking No: RA601	
Due Date: 5/22/19	Created By: Jennifer Renwick	
Type: Return	Description:	
Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM		
Ship Via:		
Bill of Materials		

Return to stock
* Ref orig SN in Plex after startup
orig# 5150059



Container No: S181746



Part: D3235-1

Job No: 195173

Serial No/Batch: S150059

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off	
100	Rework - 1 - Startup Returns	4 pcs		5/22/19	0.00 0.00	QC 6 - 40 - S		DAS	5181746
						QC 6 - 61 - S		61	
						QC 6 - 68 - S		9-89	
						QC 6 - 9 - S			
180	Packaging 3-1 - Stock - B4B	4 pcs		5/22/19	0.00 0.00	Packaging 3 - 1 - B4B			
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
						Packaging 3 - 11 - B4B			
						Packaging 3 - 12 - B4B			
						Packaging 3 - 13 - B4B			
						Packaging 3 - 14 - B4B			
						Packaging 3 - 15 - B4B			
						Packaging 3 - 16 - B4B			
						Packaging 3 - 17 - B4B			
						Packaging 3 - 18 - B4B			
						Packaging 3 - 19 - B4B			
						Packaging 3 - 20 - B4B			
						Packaging 3 - 21 - B4B			
						Packaging 3 - 22 - B4B			
						Packaging 3 - 23 - B4B			
						Packaging 3 - 24 - B4B			
						Packaging 3 - 25 - B4B			
						Packaging 3 - 26 - B4B			
						Packaging 3 - 27 - B4B			
						Packaging 3 - 28 - B4B			
						Packaging 3 - 29 - B4B			
						Packaging 3 - 30 - B4B			
						Packaging 3 - 31 - B4B			
						Packaging 3 - 32 - B4B			
						Packaging 3 - 33 - B4B			
						Packaging 3 - 34 - B4B			
						Packaging 3 - 35 - B4B			
						Packaging 3 - 36 - B4B			
190	QC 21 - SA	4 pcs		5/22/19	0.00 0.00	QC 21 - SA - 21		DAS	
						QC 21 - SA - 70		21	
						QC 21 - SA - 53		9-89	
Part Op 180 - (Identify as per dwg & Stock Location: _____) Descriptions: 190 - QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Containers					
D3235-1	Mounting Lug	4 pcs (1 ea)	100-Rework - 1 - Startup Returns	5159080					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Rework - 1 - Startup Returns	D3235-1	4	202	0					

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	1.850inches $\pm$ 0.030	1.880 1.820		
4	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
5	Mounting Log	0.125inches $\pm$ 0.010	0.135 0.115		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	0.735inches $\pm$ 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		
10	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
11	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
12	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		

Plex 5/15/19 10:07 AM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3235-1

Job Sheet 193687



Part No: D3235-1

Job Qty: 4 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No: RA601

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs	4/29/19	4/29/19	0.00	0.00	Purchasing - 1		<i>JR</i>
							Purchasing - 2		
							Purchasing - 3		
170	QC 3	4 pcs	4/29/19	4/29/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
180	Packaging 3-1 - Stock - B4B	4 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		

New Job made.
Routing changed
#195173

5173569

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190	QC 21 - SA	4 pcs	4/29/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Purchasing) Issue P/O to Metec : _____ Machine as per dwg C of C is required Descriptions: 170 - (QC3- Inspect Part Finish) 180 - (Identify as per dwg & Stock Location: _____) 190 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3235-1	Mounting Lug	4 pcs (1 ea)	110-Purchasing	5159080	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Purchasing	D3235-1	4	198	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	1.850inches ± 0.030	1.880 1.820		
4	Mounting Log	1.200inches ± 0.010	1.210 1.190		
5	Mounting Log	0.125inches ± 0.010	0.135 0.115		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	0.735inches ± 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches ± 0.030	0.410 0.350		
10	Mounting Log	3.700inches ± 0.005	3.705 3.695		
11	Mounting Log	0.375inches ± 0.010	0.385 0.365		
12	Mounting Log	0.750inches ± 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches ± 0.030	0.410 0.350		

Plex 4/18/19 12:56 PM Dart.Renwick.Jennifer

Inspection Sheet Complete RA601

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D3235-1	S150059		4	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159080	193687	Part return with no damage. Return in stock. I.D. with new batch at Rev A.
D2230-3	S153703		8	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159079		Part return with no damage. Return in stock. I.D. with new batch at Rev G.
D3278-041	S136112		2	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S159081		Part return with no damage. Return in stock. I.D. with new batch at Rev C.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT

Date: 9-Apr-19

Special Return/Rework Instructions:

→ Added op. 400